



**Quality Operating Guidelines  
Customer Ingredient Specifications**

**TITLE: GLYCERATED DICED SWEETENED DRIED CRANBERRIES  
(25LB GLYCERATED DICED SWT DRIED CRAN.)**

**UPC 94630**

**DATE: 22 APRIL 2020**

**SUPERSEDES: 25 OCT 2019**

**PAGE: 1 OF 2**

**PRODUCT DESCRIPTION:**

Glycerated diced sweetened dried cranberries are produced by infusing a sucrose/glycerine syrup into sliced superior grade cranberries, prepared from the sound, mature berries of the commonly cultivated cranberry plant (Genus/species – *Vaccinium macrocarpon*) until a specific equilibrate Brix range is reached. The product is then infused with glycerine and then dried to moisture specification, lightly sprayed with oil and sliced through a slicer. The process conforms to all provisions of the Food, Drug and Cosmetic Act.

SPECIFICATIONS	TOLERANCE	METHOD
Water Activity	0.39 - 0.46	Decagon
Retained on 1/4" mesh screen	49% maximum	Rotap, 10 minutes
Thru U.S. # 8 screen	3% maximum	Rotap, 10 minutes
Oil	1.0% maximum	Hexane Extraction
% Glycerine	11% – 16%	HPLC
Color	Typical uniform cranberry red	Visual
Flavor and Odor	Typical tart, fruit flavor with no off flavors or odors	Sensory

**MICROBIOLOGICAL: (Micro values are not reported on each lot or the Certificate of Analysis)**

Yeast	<100 cfu/g	Microbiological methods as described by the Association of Official Analytical Chemists (AOAC), American Public Health Association (APHA), NCh, or BAM (Bacteriological Analytical Manual, FDA)
Mold	<50 cfu/g	
Aerobic Plate Count	<500 cfu/g	

**Foreign Material** - The product goes through optical sorters, metal detectors, and other means of removing foreign material during the production process to ensure the product is free of any foreign materials.

**PACKAGING**

Enclosed in a non-sealed 2mil high-density polybag inside a corrugated box sealed with a tamper evident tape.

Net weight: 25 lbs. (11.34kg.)

**LABELING**

All containers shall bear the following information: name of product including UPC, ingredients, net contents, manufacture date (month/day/year) and/or lot number, Best Before date, Ocean Spray® name and address, OU (Kosher), Halal – Crescent M.

**INGREDIENTS\***

Cranberries, sugar, glycerine, sunflower oil.

\*based on wet weight composition

**STORAGE RECOMMENDATIONS**

Store in a cool, dry atmosphere not to exceed 65°F (18°C)

**EXPECTED SHELF-LIFE**

24 months @ <65°F (18°C)

OCEAN SPRAY® WARRANTS ONLY THAT GLYCERATED DICED SWEETENED DRIED CRANBERRIES,94630, SOLD SHALL CONFORM TO THESE SPECIFICATIONS. ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTIES OF MERCHANTABILITY OR FITNESS, ARE EXCLUDED.

UPC 94630.doc